

PRODUKTOVÝ LIST

Sikafloor®-14 Pronto

POPIS PRODUKTU

Sikafloor®-14 Pronto is a two part, fast curing self-smoothing binder based on reactive acrylic resins, which is part of the Sikafloor® Pronto RB-34, Sikafloor® Pronto RB-24 and Sikafloor® Pronto RS-34 systems.

POUŽITIE

Sikafloor®-14 Pronto môžu používať iba skúsení profesionálni aplikátori.

- Sikafloor®-14 Pronto is used for fast curing mechanically and chemically resistant coatings with layer thickness of 2 to 4 mm
- Particularly suitable for the beverage and food industry
- For fast overcoating of intermediate decks and ramps in multi-storey and underground car-parks
- Skid resistant and multi-coloured surfaces can be obtained by broadcasting with coloured quartz sand or coloured chips

VLASTNOSTI/ VÝHODY

- Very fast curing, even at low temperatures
- Good mechanical and chemical resistance
- Solvent-free
- Part of a complete modular system

OSVEDČENIA/ NORMY

- Certificate of conformity , 40893 U15 , Isega Germany, October 2015.
- Synthetic resin screed material according to EN 13813:2002, Declaration of Performance 02 08 01 05 002 0000001 1131, certified by notified factory production control certification body 0921, certificate of conformity of the factory production control 1119, and provided with the CE marking.
- Coating for surface protection of concrete according to EN 1504-2:2004, Declaration of Performance 02 08 01 05 002 0000001 1131, certified by notified factory production control certification body 0921, certificate of conformity of the factory production control 1119, and provided with the CE marking.

ÚDAJE O PRODUKTE

Chemická báza	Reactive acrylic resins	
Balenie	Part A: Sikafloor®-14 Pronto	25 kg containers 200 kg drums
	Part B: Sika®-Pronto Hardener	1.0 kg packs (in 0.1 kg bags)
	Sika®-Pronto Filler	25 kg packs
	Sika®-Pronto Pigment	5 kg packs (10 x 0.5 kg bags)
Vzhľad/ farba	Part A: Sikafloor®-14 Pronto	transparent, liquid
	Part B: Sika®-Pronto Hardener	white, powder
	Sika®-Pronto Filler	white, fine aggregates
	Sika®-Pronto Pigment	RAL 7032 other colours upon request
	Sika®-Pronto Pigment:	

~ RAL 7032 other colours upon request

Doba skladovania	From date of production:	
	Part A: Sikafloor®-14 Pronto	12 months
	Part B: Sika®-Pronto Hardener	6 months
	Sika®-Pronto Filler	for an unlimited period
	Sika®-Pronto Pigment	2 years
Podmienky skladovania	The product must be stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5 °C and +30 °C. Sikafloor® -Pronto Hardener must be protected from heat, direct sunlight, moisture and impact.	
Hustota	~0.99 kg/l (at +23 °C)	(DIN 51 757)
Obsah tuhých látok hmotnostne	~100 %	
Obsah tuhých látok objemovo	~100 %	

TECHNICKÉ INFORMÁCIE

Tvrdosť Shore D	Resin: ~62	(DIN 53 505)
Pevnosť v tlaku	Resin filled: ~40 N/mm ² (14 days / +23 °C)	(DIN 1164)
Pevnosť v ohybe	Resin filled: ~25 N/mm ² (14 days / +23 °C)	(DIN 1164)
Odolnosť proti chemikáliám	Resistant to many chemicals. Contact Sika technical service for specific information.	
Teplotná stabilita	Exposure*	Dry heat
	Permanent	+50 °C
	Short-term max. 2d	+60 °C
	Short-term max. 1h	+80 °C
	Short-term moist/wet heat* up to +80 °C where exposure is only occasional (steam cleaning etc.) * No simultaneous chemical and mechanical exposure and only in combination with Sikafloor®-13 / -16 / -17 Pronto as a broadcast system with approx. 3 - 4 mm thickness.	

INFORMÁCIE O SYSTÉME

Systemy	Please refer to the System Data Sheet of :	
	Sikafloor® Pronto RB-34	Broadcast, fast curing decorative system for dry areas
	Sikafloor® Pronto RB-24	Broadcast, fast curing system for wet areas
	Sikafloor® Pronto RB-55	Highly elastomeric waterproofing system for flooring applications

INFORMÁCIE O APLIKÁCI

Pomer miešania

Self-smoothing screed and levelling mortar

Part A: Part C: Pigment = 12.5 : 25 : 1 (by weight)

The amount of Hardener required to be added on 12.5 kg Sikafloor®-14 Pronto is dependent on the ambient and substrate temperature.

Temperature	Sika®- Pronto Hardener (% pbw)	Sikafloor®-Pronto Filler	Sika®-Pronto Pigment
0 °C	750 g (6.0 %)	25 kg	1 kg
+10 °C	500 g (4.0 %)	25 kg	1 kg
+20 °C	375 g (3.0 %)	25 kg	1 kg
+30 °C	250 g (2.0 %)	25 kg	1 kg

Seal coat (underneath Sikafloor®-16 Pronto):

Part A : Pigment = 9 : 1 (by weight)

The amount of Hardener required is dependent on the ambient and substrate temperature.

Temperature	Sika®- Pronto Hardener
0 °C	6.0 %
+10 °C	4.0 %
+20 °C	3.0 %
+30 °C	2.0 %

The hardener powder can also be ordered under the product name „Perkadox CH 50 X“ by Akzo Nobel, www.akzonobel.com, „Interox BP-50 FT“ by Degussa, www.degussa.com or „BP 50 W+“ by Pergan GmbH, www.pergan.com.

Spotreba

~3-4 kg/m² depending on the system applied

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc. For detailed info, please refer to the system data sheet Sikafloor® Pronto RB-34, Sikafloor® Pronto RB-24 and Sikafloor® Pronto RS-34.

Teplota okolitého vzduchu

0 °C min. / +30 °C max.

Relatívna vlhkosť vzduchu

~80 % r.h. max.

Rosný bod

Beware of condensation!

The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.

Teplota podkladu

0 °C min. / +30 °C max.

Obsah vlhkosti podkladu

≤ 4 % pbw moisture content.

Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method.

No rising moisture according to ASTM (Polyethylene-Sheet).

Doba spracovania

Temperature	Time
0 °C	~20 minutes
+10 °C	~20 minutes
+20 °C	~15 minutes
+30 °C	~10 minutes

Čakacia doba medzi vrstvami

Before overcoating Sikafloor®-14 Pronto allow:

Produktový list

Sikafloor®-14 Pronto

November 2020, Verzia 01.01

020813010010000003

Temperature	min.Time
+0 °C	~80 minutes
+10 °C	~60 minutes
+20 °C	~45 minutes
+30 °C	~30 minutes

Schopnosť prevádzky	Temperature	Foot traffic	Full cure
	+0 °C	~80 minutes	~3 hours
	+10 °C	~60 minutes	~3 hours
	+20 °C	~45 minutes	~2 hours
	+30 °C	~35 minutes	~2 hours

Note: Times are approximate and will be effected by changing ambient conditions.

PLATNOSŤ HODNÔT

Všetky technické údaje v tomto produktovom liste sú uvedené na základe laboratórnych skúšok. Aktuálne namerané údaje sa preto môžu meniť v závislosti od okolností, ktoré sú mimo našej kontroly.

INFORMÁCIE O OCHRANE ZDRAVIA A BEZPEČNOSTI PRI PRÁCI

Informácie a pokyny týkajúce sa bezpečnej manipulácie, skladovania a likvidácie chemických výrobkov nájdete v aktuálnom vydaní karty bezpečnostných údajov, ktorá obsahuje fyzikálne, ekologické, toxikologické a iné údaje týkajúce sa bezpečnej manipulácie s výrobkom.

DIRECTIVE 2004/42/CE - OBMEDZENIE EMISÍÍ VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) is 500 g/l (Limit 2010) for the ready to use product. The maximum content of Sikafloor®-14 Pronto is < 500 g/l VOC for the ready to use product.

ĎALŠIE DOKUMENTY

Substrate quality & Preparation

Please refer to Sika Method Statement: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

Application instructions

Please refer to Sika Method Statement: "MIXING & APPLICATION OF FLOORING SYSTEMS".

Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

LIMITY

- Do not use Sikafloor®-14 Pronto on substrates with rising moisture.
- In case of broadcast systems with fine quartz sand, e.g. 0.4 - 0.7 mm, curing defects may occur. This may require additional hardener. A trial area is mandatory.
- Freshly applied Sikafloor®-14 Pronto must be protected from damp, condensation and water for at least 1 hour.

- Use spark proof mixing equipment for internal applications.
- Always ensure good ventilation when using Sikafloor®-14 Pronto in a confined space.
- In order to ensure optimum curing during internal applications the air must be exchanged at least seven times per hour. During application and curing use a forced fresh air supply/exhausting of fumes with appropriate equipment (explosion proof).
- Systems based on reactive acrylic resins exhibit a characteristic odour during application and prior to achieving full cure, once fully cured they are taint free. All unpackaged goods should be removed from the area of the works during application. Do not apply in the presence of foodstuffs. Any foodstuffs, whether packaged or not, should be completely isolated from the flooring works during the application process and until the products are fully cured.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

Tools

Recommended Supplier of Tools:

PPW-Polyplan-Werkzeuge GmbH, Phone: +49 40/5597260, www.polyplan.com

Serrated trowel for smooth wearing layer:

e.g. Large-Surface Scraper No. 565, Toothed blades No. 25

POKYNY PRE APLIKÁCIU

KVALITA PODKLADU/ OŠETRENIE

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².
- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment

Produktový list

Sikafloor®-14 Pronto

November 2020, Verzia 01.01

020813010010000003

to remove cement laitance and achieve an open textured surface.

- Weak concrete must be removed and surface defects such as blow holes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.
- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush or vacuum.

MIEŠANIE

Mix part A thoroughly, then add the Sikafloor®-Pronto Filler, and (if required) the Sika®-Pronto Pigment and mix for at least 1 minute. When the different components are adequately mixed, add the hardener in the correct quantity and mix for a further 1 minute.

Over mixing must be avoided to minimise air entrainment.

For ease of handling, 25 kg units may be split (2 x 12.5 kg) (refer to Mixing table).

Always weigh out components.

Mixing Tools

For indoor work, spark free mixing equipment must be used (explosion-proof)!

Sikafloor®-14 Pronto must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APLIKÁCIA

Prior to application, confirm substrate moisture content, relative air humidity and dew point.

For external applications, apply on a falling temperature. If applied during rising temperatures "pin holing" may occur from rising air.

Levelling

Rough surfaces need to be levelled first. Therefore use e.g. Sikafloor®-14 Pronto or Sikadur®-12 Pronto levelling mortar (see product data sheet). Apply by squeegee / trowel to the required thickness.

Broadcast base coat

Sikafloor®-14 Pronto is poured, spread evenly by means of a serrated trowel. Roll immediately in one direction with a spiked roller to ensure even thickness and to remove entrapped air. Immediately afterwards, broadcast with quartz sand.

Note: broadcast quartz sand in approximately three steps, which means the first couple of times broadcast slightly, then to excess in order to ensure an even distribution of quartz sand and to avoid misplacing of the material.

A multi coloured surface can be obtained by broadcast-

ing with coloured-chips or coloured-quartz. (The compatibility of the coloured-chips to PMMA-systems must be checked prior to application).

The material cures very quickly and therefore application must be carried out steadily and "wet on wet" in order to achieve joint free floors.

ČISTENIE NÁRADIA

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

MIESTNE OBMEDZENIA

Upozorňujeme, že v dôsledku špecifických miestnych predpisov sa môžu deklarované údaje tohto produktu líšiť v závislosti od krajiny. Prosím, pozorne si preštudujte miestny produktový list pre presné informácie.

PRÁVNE OZNÁMENIE

Informácie a najmä odporúčania, vzťahujúce sa na aplikáciu a použitie produktov spoločnosti Sika koncovými užívateľmi, sa poskytujú v dobrej viere na základe súčasných vedomostí a skúseností spoločnosti Sika s týmito produktmi, za predpokladu správneho skladovania, manipulácie a aplikácie za bežných podmienok v súlade s doporučeniami spoločnosti Sika. V praxi sa vzhľadom na rozdiely v materiáloch, podkladoch a v skutočných podmienkach na danom mieste nemôže vyvodzovať z týchto informácií ani z písomných odporúčaní, či iného poskytnutého poradenstva žiadna záruka za predaj alebo vhodnosť a použiteľnosť pre určitý účel, ani žiadna zodpovednosť vyplývajúca z akéhokoľvek právneho vzťahu. Spracovávateľ produktu musí vopred vyskúšať vhodnosť produktu pre plánované použitie a účel. Spoločnosť Sika si vyhradzuje právo na zmenu vlastností svojich produktov. Vlastnícke práva tretích strán musia byť dodržané. Všetky objednávky sa akceptujú v súlade s platnými všeobecnými obchodnými podmienkami. Užívateľia sú vždy povinní preštudovať si poslednú verziu príslušného produktového listu, ktorého kópiu zašleme na vyžiadanie alebo je k dispozícii na www.sika.sk

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